Claims

What is Claimed is:

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- A process for the production of polyurethane di(meth)acrylates in which
 1,6-hexane diisocyanate is reacted, without solvent and without subsequent purification operations, with a diol component and hydroxy-C2-C4-alkyl (meth)acrylate in the molar ratio x : (x-1) : 2, wherein x means any desired value from 2 to 5 and the diol component is a combination of two to four (cyclo)aliphatic diols with molar masses of 62 to 600 and wherein each of the
 diols constitutes at least 10 mol% of the diols of the diol component.
 - 2. The process of claim 1, wherein the diols of the diol component are selected from the group consisting of ethylene glycol, the isomeric propane- and butanediols, 1,5-pentanediol, 1,6-hexanediol, 1,10-decanediol, 1,12-dodecanediol, neopentyl glycol, butylethylpropanediol, the isomeric cyclohexanediols, the isomeric cyclohexanedimethanols, hydrogenated bisphenol A, tricyclodecanedimethanol and dimer fatty alcohol.
- 3. The process of claim 1, wherein the diol component is selected from the group consisting of combinations of 20 to 80 mol% hydrogenated bisphenol A with 80 to 20 mol% 1,10-decanediol, 20 to 80 mol% hydrogenated bisphenol A with 80 to 20 mol% 1,6-hexanediol, 60 to 90 mol% neopentyl glycol with 40 to 10 mol% 1,6-hexanediol, 10 to 90 mol% cyclohexanedimethanol with 90 to 10 mol% 1,5-pentanediol and three-component combinations comprising in each case 10 to 50 mol% 1,3-propanediol, 1,5-pentanediol and 1,6-hexanediol and in each case 10 to 50 mol% 1,3-propanediol, 1,5-pentanediol and cyclohexanedimethanol, wherein the mol percentages add up to 100 mol% in each of the combinations.
- 30 4. Polyurethane di(meth)acrylates produced using the process of claim 1.
 - 5. Polyurethane di(meth)acrylates produced using the process of claim 2.

- 6. Polyurethane di(meth)acrylates produced using the process of claim 3.
- 7. Powder coating compositions containing the polyurethane di(meth)acrylates produced according to the process of claim 1 as binder.
- 58. Powder coating compositions containing the polyurethanedi(meth)acrylates produced according to the process of claim 2 as binder.
- 9. Powder coating compositions containing the polyurethanedi(meth)acrylates produced according to the process of claim 3 as binder.
 - 10. A substrate coated with a layer of the powder coating composition according to claim 7.